

Doc No. 68  
Doc Rev No: 03  
Spec Rev No: 00  
DCR No: 20-0068

**Product Specification:**

**Specification No:** 10032020

**Packs of 1000**

**Customer:** Naturelle Own Brand

**Customer Product Code:** W081/2

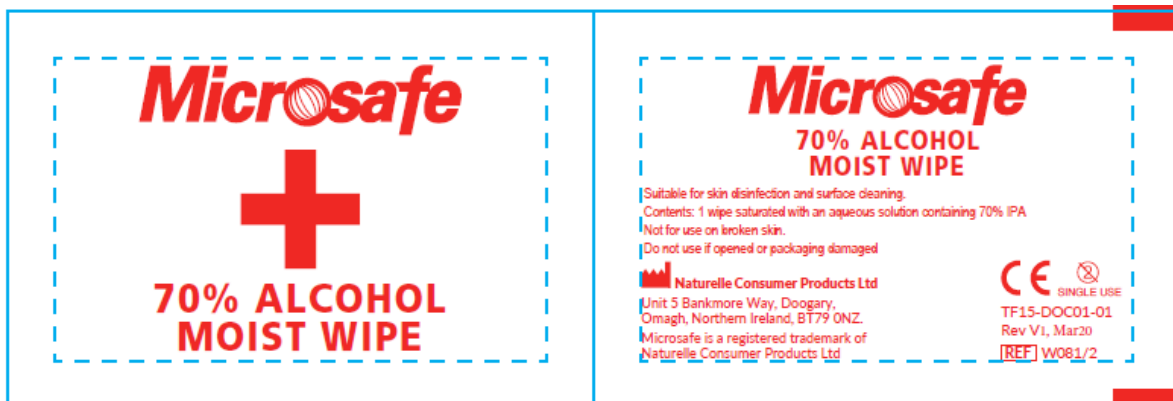
**Product:** Microsafe 70% IPA Wipe

**Expiry Date:** 5 years

**Brief Description:** 70% Alcohol wipe for disinfection of skin and surfaces.

**Weight per 10 Sachets:** 34g +/-2g






**Product Class:** Alcohol wipe







**Formulation Details**

% Conc.	Formulation Component	Fill Volume per sachets	Formulation Testing	Release Specification of finished blend
70%	Isopropyl Alcohol BP/EP (99.9%)	2ml	N/A	N/A
30%	Purified Water (>5MΩ/>15MΩ) UV Treated			

Lot Number format	Expiry Date	Date of manufacturing
<p>The Lot number is assigned from Naturelle's Lot Number Log. It is printed on the reverse of the sachet:</p> <p>e.g. <b>LOT</b> 200101</p> 	<p>The Expiry Date is 5 years and is printed on the reverse of the sachet:</p> <p>e.g.  2025-01</p> 	<ul style="list-style-type: none"> <li>The Date of Manufacture is printed on the reverse of the sachet:</li> </ul> <p>e.g.  2020Jan08</p> 

<p><b>Printed Foil Ref Code:</b></p> <p>121402 W081/2</p>	<ul style="list-style-type: none"> <li>• Single sachets.</li> <li>• 50.8 mm x 75 mm.</li> <li>• CCP50/PE/ALU6.35/ION23.</li> <li>• The text on the foil should be legible.</li> <li>• The batch No. and EXP date should be clearly printed on the reverse of the sachet.</li> <li>• All four seals must be intact.</li> </ul>	
<p><b>Towelette Ref Code:</b></p> <p>40/190</p>	<ul style="list-style-type: none"> <li>• 190 x 105mm</li> <li>• 40g Crepe Paper</li> </ul>	
<p><b>Shipper Carton Ref. Code:</b></p> <p><b>N101-56</b></p>	<ul style="list-style-type: none"> <li>• 1000 sachets per shipper carton</li> <li>• The shipper cartons are completely sealed with clear adhesive tape.</li> <li>• The approved shipper carton label will be affixed to each shipper carton.</li> </ul>	
<p><b>Pallet Ref Code</b></p> <p>Standard</p>	<ul style="list-style-type: none"> <li>• Each pallet must have a cardboard lining on the base.</li> <li>• Shipper cartons are placed so that labels are visible.</li> <li>• The completed pallets will contain 50 outer cartons. There will be 10 boxes per layer with 5 rows high.</li> <li>• All four corners must be protected with pallet corners.</li> <li>• Each pallet must be completely shrink wrapped to avoid damage in transit and sealed with security tape.</li> </ul>	

	<ul style="list-style-type: none"> <li>The packing slip generated for the product will be affixed to the pallet.</li> </ul>	
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Art Work for Printed Foil: Approved by Cliona Mullin 13Mar20



**Outer Carton Artwork:**

Microsafe 70% Alcohol Moist Wipes  
 Product Code: W081/2  
 Quantity: 1000  
 Lot No: XXXXXX  
 Expiry Date: xxxx-xx

**Documentation:**

- Each delivery to the customer will have a packing slip identifying the purchase order, the product, the quantity, Lot number(s) and applicable product details.

**Specification and Artwork Approval**



A WORLD OF PROTECTION  
> INDUSTRIAL > CONSUMER > MEDICAL

On Behalf of Naturelle: \_\_\_\_\_ Date: \_\_\_\_\_